

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	17.09.18	Job No.:	RD17-1019-02	ADR Yes/No:	Y	ADR Date:	17-658	ECN #:	17- 658
Product No.:	D139-1019	Created By:	ML	Approved By:	(M)				
Product Name:	AW139 SKYLIGHT	Checked By:	(M)						

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	2017/09/21
Production Planning Man. / Prod. Planner	Y	LL / MP	MP. 17-9-25
Supply Chain Director / Purchasing	N	RA / CL	
Production Engineering Coord.	Y	DD / JFS	SE8 17/09/25
Production Engineering Coord.	Y	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	2017-09-25
QC Coordinator	Y	PD	PD 17-09-26
Customer Support	Y	SW / LM	217-09-25
Customer Technical Support	Y	MB / ML	MB 17-09-25
Marketing	Y	WR	WR 17-09-28
Prod. Man. Solution Provider	Y	HM	HM 17-09-25

Reason for Change:

The retention method for the window has been redesigned

Documents Affected:

Release IIN-D139-1019 REV. D, ICA-D139-1019 REV. 3, TR-D139-1019-1 REV. B, D5419 REV. C and D5548 REV. B

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 17-658

PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	ML	MDL-D139-1019 Rev. D	17.09.18 MRA
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.09.25
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.09.25
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.09.25
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.09.25
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		17.09.25
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	17.09.25
19	Create / Update Packaging Process Plan (PPP)	Y	KJ	see below	17.09.25
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		
23	Update D-Part / M-Drawing / DS1 / DEO Master Binders	Y	KJ	D5419 Rev. C and D5548 Rev. B	17.09.22
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			17.09.22
25					

Description / Action:

Release all drawings/documents listed above.
D139-1019-011/-012 to be increased to CHG 002.
Scrap all D5548-1 Window Retainers at Rev. A.

This kit will be placed under review (17.09.22) until trial of 300 flight hours is complete
Contact Mike Lee with any questions.

ECN Verified & Complete: (M)

Date: SEP 28 2017